





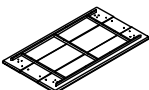


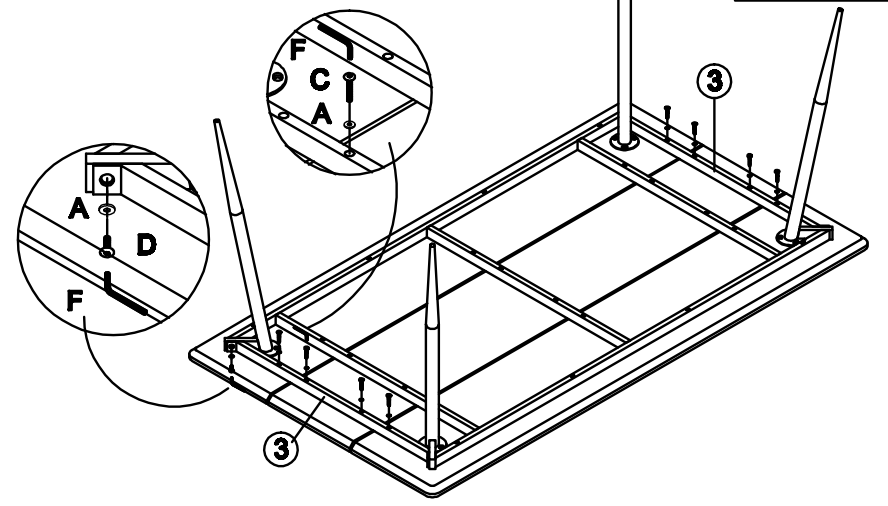


ASSEMBLY INSTRUCTION-BT432

A  M8 24 PCS	B  M8X20 12 PCS	C  M8X45 8 PCS	D  M8X25 4 PCS	E  4 PCS	F  5# 1 PC
1  1 PC	2  4 PCS	3  2 PCS			

3

100%
tightening
Fasten bolts



1

Remark : Leave the first step and just follow the first step when getting problems for assembling the other steps!!

75%
untightening
Unfasten bolts

75%
tightening
Fasten bolts

2

